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### ENHANCED HERBICIDES

## CROSS REFERENCE TO RELATED APPLICATIONS

This application is a continuation of application Serial No. 09/692,763, filed on October 19, 2000, which is a division of Serial No. 09/427,476, filed October 26, 1999, now U.S. Patent No. 6,218,336 dated April 17, 2001.

### BACKGROUND OF THE INVENTION

The invention relates generally to herbicides, methods of improving existing herbicides and controlling the growth of plant life and more particularly to methods and products involving succinate-based chemicals and other additives which can enhance the activity (effectiveness) of herbicidal compounds. As used herein, herbicidal refers to materials which destroy or inhibit plant growth, such as by desiccation or defoliation, for example, to act as a harvest aid or to control weed growth.

Glyphosate and paraquat are the number 1 and 2 non-selective herbicides used worldwide. Paraquat is extremely toxic and therefore unacceptable for many applications. Glyphosate can be slow acting, commonly requiring 1 to 2 weeks to achieve plant death and is therefore also unsuitable for many herbicide applications.

Other conventionally known herbicides include fatty acids, such as pelargonic acid, a nine carbon fatty acid, and caprylic acid, an eight carbon fatty acid. Scythe, sold by made by AgrEvo are Liberty, Mycogen/Dow and commercially available herbicides. Pelargonic acid is the active ingredient in SCYTHE and glufosinate-ammonium is the active ingredient in LIBERTY. However, the activity of these products is such that the cost of products such as SCYTHE can be undesirably high and the amount of active ingredients needed in products such as paraquat could lead to undesirable effects.

Accordingly, it is desirable to provide improved herbicides, methods for enhancing the activity of existing-herbicides and methods-of controlling plant growth in order to overcome inadequacies of the prior art.

### **SUMMARY OF THE INVENTION**

Generally speaking, in accordance with the invention, improved herbicide compositions, methods of making the compositions and methods of controlling plant growth are provided. The subject invention relates to combining fatty acid based and other herbicides with succinic acid, succinic acid derivatives and other additives such as those having essentially no herbicidal activity to increase the activity of the herbicide and provide methods of controlling plant growth by applying a combination of a herbicidal fatty acid with succinic acid and/or succinic acid derivative chemicals and/or other additives. In addition to the use of succinic acid, combining other Krebs cycle acids with herbicides can also provide beneficial effects. Concentrations of herbicides and additives applied to plants in accordance with the invention can include compositions involving about 0.1 to 30% herbicide and additive, preferably 0.5 to 15% herbicide and additive and more preferably 1-8% herbicide and additive. The ratio of herbicide, such as fatty acid herbicide to activity enhancing additive can be from about 1:10 to 20:1, preferably 1:1 to 20:1, more preferably 1:1 to 5:1.

Accordingly, it is an object of the invention to provide improved herbicidal compositions.

Another object of the invention is to provide additives which can enhance the activity of herbicidal compositions.

Yet another object of the invention is to improve the safety of herbicides.

A further object of the invention is to provide improved methods of plant control.

The invention accordingly comprises the several steps and the relation of one or more of such steps with respect to each of the others, and the compositions possessing the characteristics, properties and the relation of constituents useful to effect such steps, which will be exemplified in the compositions hereinafter described, all as exemplified in the following detailed disclosure, and the scope of the invention will be indicated in the claims.

## **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

The invention is directed to improved herbicidal compositions. Herbicides, such as those including fatty acids as the active ingredient can be formulated at low fatty acid concentration and have relatively low herbicidal activity or at higher fatty acid concentration and have enhanced activity. However, it has been found that certain additives, such as organic acids and their derivatives, which may have substantially no herbicidal activity can enhance the herbicidal activity of herbicidal fatty acids and other herbicides and provide herbicides with either enhanced activity or reduced fatty acid concentrations. Preferred additives include those organic acids which are part of the Krebs cycle and in particular, succinic acid as well as succinic acid derivatives. Thus, substantially safe non-herbicidal additives are combined with G.R.A.S. (generally

recognized as safe by the FDA) herbicidal compounds such as fatty acids, and the result is a generally safe herbicide with enhanced activity.

The following examples demonstrate the synergistic relationship between additives (such as succinic acid) and fatty acid herbicides such as caprylic acid, pelargonic acid and others. Other synergistic relationships between organic acids (for example, citric acid, tartaric acid, malic acid and lactic acid) with caprylic acid as the fatty acid were also exhibited. In general, with the exception of tartaric acid, there was a general lack of correspondence between the acidity of the organic acid and the degree of synergy of the organic acid with caprylic acid. It was determined that tartaric acid (e.g. L-tartaric acid) exhibited particularly high performance enhancement of caprylic acid across a wide variety of plant types.

A synergistic relationship between succinic acid and sodium salicylate was also demonstrated where the effect of succinic acid alone on the plants treated was negligible.

Accordingly, it has been determined that combining certain organic acids and compounds having a significant herbicidal effect, such as pelargonic, caprylic, caproic, capric and oleic acid, and also such acids as acetic, butyric, valeric, hexanoic and heptanoic acid and compounds such as sodium salicylate, glyphosate (in Round Up) or glufosinate-ammonium with other organic acids and additives including those having substantially no herbicidal effect could enhance herbicidal activity and reduce costs, environmentally undesirable effects or be otherwise more convenient to use.

as dimethyl succinic acid, calcium succinate, magnesium succinate, diammonium succinate and ammonium succinate as well as certain other organic acids, such as tartaric acid, citric acid, malic acid, lactic acid, adipic acid and plant oils such as limonene and pine oil, especially Unipine (a pine oil derivative available from Busche, Boake & Allen, Inc.), as well as other additives including ammonium sulfate, ammonium tartrate, ammonium chloride and sodium salicylate.

In order to confirm that additives in accordance with the invention provided an enhanced herbicidal effect, a number of experiments were performed in which only fatty acids or other herbicides were applied to plants, the additives alone were applied and the fatty acids plus the additives were applied. The herbicides were applied in the "spray to drip" amount or at a calibrated 20-60 gallons/acre. "Spray to drip" is an uncalibrated application of fluid to foliage, where sufficient spray volume is used to sufficiently saturate the foliage surface until excess fluid begins to drip from the foliage. In general, about 5 to 200 gallons/acre, preferably 20-100 gallons/acre can be effective.

Fatty acids above 6-7 carbon atoms tend to be relatively insoluble in water.

Caprylic and pelargonic acids are 8 and 9 carbon acids respectively and require a solvent, such as acetone or an emulsifier to help prevent separation between aqueous and lipid phases. Herbicides can be provided in concentrated form and then diluted at the point of use.

Aspects and embodiments of the invention will be described more clearly with reference to the following examples, which are intended to be interpreted as exemplary, and not in a limiting sense.

Example 1

Potato field trial: two varieties (Snowden and Russet Burbank) Comparison of Desiccate II with experimental formulations

# Average injury rating & (%vine injury) (days after 1" application)

Treatment:	Snowden	6	;	Russet Bu	rbank	
Desiccate II (2.175 quart/acre)  4% pelargonic + 0.5% succinic acid  4% caprylic/capric + 0.5% succinic  4% caprylic/capric + 0.5% succinic  4% sodium salicylate + 0.5% succinic  6% caprylic/capric + 0.5% succinic	20 (0) 90 (70) 90 (80) 95 (75)	287.8 30 (10) 100 (94) 96 (92) 100 (98) 100 (90)	Day 15 100 (100) 100 (100) 100 (100) 95 (90)	Day 5 50 (40) 60 (70) 97 (90) 98 (95) 95 (90) 98 (97) 95 (90) 96 (92) 70 (60) 98 (92) 80 (70) 98 (92)	Day 8 60 (70) 98 (95) 98 (97) 98 (92) 98 (92)	Day 15 100 (96 100 (10 100 (10 100 (10 100 (10
* Injury rating based on scale of 1-5, where 5 = complete decises is	4	1 11 9 1				

66666

Treatments #2-4 and 6 contained 0.83% Emsorb 6900, 0.43% mineral oil and 1% Hasten complete desiccation of all plants/plot Second application 5 days after 1st application; each at 87 G/a (45 psi) Treatment #1 contained 0.125% Wilfarm Crop Oil Concentrate Treatment #5 contained 0.3% Sylgard 309

Potato sield trial: 2 applications of selected herbicides, including Desiccate II

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Treatme

1% Hasten in treatments 1, 2 and 3. For treatment 4: 0.125% Wilfarm Crop Oil Concentrate. \* Injury rating, based on a scale of 1-5, where 5= complete desiccation of all plants/plot 40-42 G/acre, with <45 psi for 1st application and 45 psi for 2nd application Freatments 1, 2 and 3 also had 0.86% Emsorb 6900 and 0.43% mineral oil Summary: 1) treatments 1-3 superior to treatment 4 (Desiccate II), Variety: Katahdin (thick canopy), with active growth (irrigated) 2) perlagonic acid enhanced by di-ammonium succinate Plot size: 3X6 feet. Each treatment group had 3 replicates 2nd treatment applied 2 days after 1st treatment

Dry bean (navy) field trial: single application of selected herbicides, including Desiccate II

<del>V</del> I
20d 60 97 97 97
vines So 90 90 80
26 de 100 lasce 90 lasce 98 98 95 95
Day 14 4.625 4.763 4.8 4.775
10t Day 6 4.68 4.73 4.83 4.73
22c per p Day 5 4.55 4.7 4.76 4.68
Ung*, avera Day 4 3.8 4.35 4.43 4.38
Injury rati Day 2 3.375 4.325 4.413 4.388
Treatment 1 Desiccate II (1.5 quarts/acre) 2 4% pelargonic + 0.5% succinic acid 3 4% caprylic + 0.5% succinic acid 4 4% sodium salicylate + 0.5% succinic

1% Hasten in treatments 2, 3 and 0.3% Sylgard 309 in treatment 4. Treatment 1 had 0.125% Wilfarm Crop Oil Concentrate \*Injury rating, based on a scale of 1-5, where 5 = complete desiccation of all plants/plot

Treatments 2 and 3 also contained 0.86% Emsorb 6900 and 0.43% mineral oil

Plot size = 3 X 6 feet, with 4 replicates (plots) per treatment group

40 gallons per acre at 45 psi for one application

Dry bean variety (navy): Vista

Summary: Treatments 2-4 were superior to treatment 1 (Desiccate II)

of selected herbicides, including Desiccate I Bean (black) trial: single application

\*Injury rating, based on a scale of 1-5, where 5 = complete desiccation of all plants/plot

1% Hastern in treatments 2, 3 and 0.3% Sylgard 309 in treatment 4. Treatment 1 had 0.125% Wilfarm Crop Oil Concentrate Freatment 2 and 3 also contained 0.86% Emsorb 6900 and 0.43% mineral oil

Plot size: 3 X 6 feet, with 2 replicates (plots) per treatment group

40 gallons per acre at 45 psi for one application Dry bean variety: black, T39

Field

Summary: Treatments 2-4 superior to treatment 1

Example 5

Synergistic interactions of succinic acid and di-ammonium succinate with herbicidal compounds, on navy dry beans

	Injury rating'	rating*,				5 %	6 desiccation	(Day 12)
restment: 3% caprylic 3% caprylic + 0.5% succinic acid 3% caprylic + 2% succinic acid 3% caprylic + 2.52% di-ammonium succinate	23.5 4.43 4.47 4.47	Day 2 3.93 4.43 4.43	Dav.3 3.93 4.6 4.57 4.67	DBY 4 4 4.5 4.5 4.6	Day 12 4.2 4.7 4.8 4.8	<u>foliage</u> 50 95 99	<u>vines</u> 70 85 90	85 85 90 90
3% sodium salicylate 3% sodium salicylate + 0.5% succinic acid 3% sodium salicylate + 2% succinic acid 3% sodium salicylate + 2.52% di-ammonium succinate	3.8 3.93 4.2 4.4		4.57 4.63 4.67 4.72	4 4 4 4 2 6 6 6	4 4 4 4 1. 80 0' 0'	23.6	88 80 90	. 8 8 8 8 8
0.5% succinic acid 2% succinic acid 2.52% di-ammonium succinate	0,00	000	000	000	000	900	000	900
0.5% succinic acid 2% succinic acid 2.52% di-ammonium succinate	000	0.00		000	500	000	000	
The section of the se							-	ı

\*Injury rating, based on a scale of 1-5, where 5 = complete desiccation of all plants/plot Treatments 1-4, 9-11: each in 0.86% Emsorb 6900, 0.43% mineral oil, 1% Hasten Treatments 5-8, 12-14: each in 0.3% Sylgard 309

Succinic (2%) and di-ammonium succinate (2.52%) are equimolar Plot size: 3 X 6 feet. Each treatment group had 3 replicates

One application at 40 G/acre, 45 psi

Variety: dry bean (navy Vista)

Summary: both succinic acid and di-ammonium succinate were synergistic with sodium salicylate and caprylic acid

Synergistic interactions of succinic acid and di-ammonium succinate with other herbicidal compounds, on dry beans (black)

In the state of th	prylic prylic + 0.5% succinic acid	m succinate	3% sodium salicylate 3% sodium salicylate + 0.5% succinic acid 3% sodium salicylate + 2% succinic acid 3% sodium salicylate + 2.52% di-ammonium succinate	0.5% succinic acid 2% succinic acid 2.52% di-ammonium succinate	0.5% succinic acid 2% succinic acid 2.52% di-ammonium succinate
Injury rating*, average per plo	Day 2 Day 1 4 4.73	4.43 4.43 4.37	4.23 4.07 4.37	`	
g*, plot	Day 12 4.73	4.87 4.92 4.9	4.78 4.87 4.88		000
% design	foliage 80	2 8 8	\$ 6 6 6	000	000
% desiccation (Day 12)	vines 92	95-98 98 95-97	2 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	000	000
12]	spod 50	2 6 8	8 8 8 8	3 000	000

\*Injury rating, based on a scale of 1-5, where 5 = complete desiccation of all plants/plot Treatments 1-4, 9-11: each in 0.86% Emsorb 6900, 0.43% mineral oil, 1% Hasten Succinic (2%) and di-ammonium succinate (2.52%) are equimolar Treatments 5-8, 12-14: each in 0.3% Sylgard 309

Plot size: 3 X 6 feet. Each treatment group had 3 replicates
One application at 40 G/acre, 45 psi

Variety: black beans (dry bean variety T39)

Summary: both succinic acid and di-ammonium succinate were synergistic with sodium salicylate and caprylic acid

Relative injury rating* (average, based on 2 ratings) Succinic All	acid (%)         potatoes         plants           0         3         8.5           0.5         5         17           1         6         17.6           1.5         7.7         19.7           2         6.8         18.9	0 4.8 15.1 0.5 5.3 17.7 1 5.5 19.7 1.5 7 21.3 2 7.5 22.1
Treatment	1 0.25% caprylic + 0.25% sodium salicylate 2 0.25% caprylic + 0.25% sodium salicylate 3 0.25% caprylic + 0.25% sodium salicylate 4 0.25% caprylic + 0.25% sodium salicylate 5 0.25% caprylic + 0.25% sodium salicylate	6 0.5% caprylic + 0.5% sodium salicylate 7 0.5% caprylic + 0.5% sodium salicylate 8 0.5% caprylic + 0.5% sodium salicylate 9 0.5% caprylic + 0.5% sodium salicylate 10 0.5% caprylic + 0.5% sodium salicylate

\* A rating of 1-5 given (5= complete desiccation of all plants), for each treatment (1-2 plants/pot) Two independent evaluations (ratings) performed Helena Kinetic at 0.2% used for all treatments

All formulations in 30% acetone

Spray to drip applications to dry beans, snapbeans and potato plants

# Effect of 1% succinic acid on herbicidal activity of Liberty and Scythe

	lotal score
ment	for all injury
4% Scythe	ratings*
2% %CC#	99
2%, Southe + 10% entails	54.2
2% Scythe + 0.25% control c + 0.26% and imm anti	56.1
% Scythe + 0.25% caprylin + 0.46% and in a continue of the con	56.3
2% Seythe + 0.5% and it me salicylate + 1% succinic	60.3
Liberty (402/0al)	47.5
Liberty (202/981)	87.8
Jberty (202/08)) + 1% enceinic	76.6
iberty (202/981) + () 25% republic + () 25% republic + () 25%	
There's Contains to the completion of the contains and contains the co	11
them (2017/21) + 0.62% captylic + 0.25% sodium salicylate + 1% succinic	78.4
John y (202 gal) T 0.3% sodium salicylate Jiberty (103/091)	75.7
Jberty (102/98) + 1% encinic	65.9
	70.3.
iberty (107/09) + 0.26% contint of 0.20% sodium salicylate	67.6
iberty (107/081) + 0.45 /6 capitylic+ 0.45 /6 sodium salicylate + 1% succinic	72.1
control of the second of the s	70.8

snapbeans and Kentucky bluegrass, where given as a total score for each treatment Kinetic at 0.2% used for all treatments. Applications of treatments made via spray independent evaluations performed and all scores, based on ratings for nutsedge, to drip. Snapbeans (full bean production), nutsedge (6-8 inches, height) and \*Injury rating based on 1 to 6, where 6= complete desiccation of plant. Six 1% succinic acid = zero rating. Succinic was synergistic with those bluegrass (blade height 3 inches)

combinations given above.

Enhancement of RoundUp Ultra's herbicidal activity on snapbeans and potatoes using 1% succinic acid

Average injury rating*	potatoes snapbeans			3.35	4.37 3.2
	atment	KoundUp Ultra, 1.25%	RoundUp Ultra, 1.25% + 1% succinic acid	RoundUp Ultra, 0.25%	RoundUp Ultra, 0.25% + 1% succinic acid

\*Rating of 1 to 6 = complete desiccation

Average rating based on 6 independent evaluations of injury to plants
Application rate of 1.25% RoundUp Ultra at 40 G/acre = 2 quarts/acre
(0.25% RoundUp Ultra at 40G/acre= 0.4 quarts/acre)
Mature snapbeans (with beans pods) and potatoes at 6-8 inches in height were used

Summary: succinic acid synergistic with RoundUp

Injury rating\*

tment 0.75% caprylic + 0.75% sodium salicylate 0.75% caprylic + 0.75% sodium salicylate + 1% succinic acid	Spray to drip 45.1 60.3	Average rating per pot 2.82 3.77
1% caprylic + 1% sodium salicylate 1% caprylic + 1% sodium salicylate + 1% succinic acid	50.1 61.1	3.13
1.5% sodium salicylate 1.5% sodium salicylate + 1% succinic acid	<b>56.2 62.5</b>	3.51

\*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants

Three independent evaluations were done

Test plants for spray to drip application: Kentucky bluegrass, velvetleaf, foxtail,

tomato, potato and snapbeans

All spray solutions contained 30% acetone and 0.3% Sylgard 309

Caprylic acid was v/v and succinic acid and sodium salicylate were at wt/v

Summary: Succinic acid enhanced effectiveness

# Enhancement of herbicide formulations with 1% succinic acid

0.5% ammonium sulfate 0.5% ammonium sulfate 0.5% ammonium chloride 0.5% ammonium sulfate 0.5% ammonium sulfate 0.5% ammonium sulfate
Treatment  1 0.5% caprylic + 0.5% sodium salicylate 2 0.5% caprylic + 0.5% sodium salicylate 3 0.5% caprylic + 0.5% sodium salicylate 4 0.5% caprylic + 0.5% sodium salicylate 5 0.5% caprylic + 0.5% sodium salicylate 6 0.5% caprylic + 0.5% sodium salicylate 7 0.5% caprylic + 0.5% sodium salicylate 8 0.5% caprylic + 0.5% sodium salicylate

Average injury rating

46.8 44.6 43.6

1% succinic acid 1% succinic acid 1% succinic acid

0.5% ammonium chloride

0.5% ammonium chloride

39.2

Injury rating*	, a	. 44:1 3.68 55:8 4.65	47.1 3.93 54.4 4.53	50 4.17 54.4 4.53 56.7 4.73
	Treatment  1 2% hexanoic + 1% sodium salicylate	2 2% hexanoic + 1% sodium salicylate + 1% succinic	3 3% acetic + 1% sodium salicylate 4 3% acetic + 1% sodium salicylate + 1% succinic	<ul> <li>2% caprylic/capric + 1% sodium salicylate</li> <li>2% caprylic/capric + 1% sodium salicylate + 1% succinic</li> <li>2% caprylic/capric + 1% sodium salicylate + 2% succinic</li> </ul>

\*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants Test plants for spray to drip application: velvetleaf, corn snapbeans, foxtail and tomatoes Caprylic/capric (caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively). Acetic, hexanoic and caprylic/capric acid were v/v and succinic acid was wt/v All spray solutions contained 30% acetone and 0.3% Sylgard 309 Two independent evaluations were done

# Succinic acid enhancement of oleic acid/sodium salicylate herbicidal activity

Inlury rating*	Spray rating to drip per pot 26.4 2.2 37.9 3.16 49.2 4.1	
	c acid	
	ment 2% oleic acid 2% oleic acid + 1% sodium salicylate 2% oleic acid + 1% sodium salicylate + 1% succinic acid 2% oleic acid + 1% succinic acid	
	Treatment 1 2% oleic acid 2 2% oleic acid + 3 2% oleic acid + 4 2% oleic acid +	

\*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants Test plants for spray to drip: lambsquarter, velvetleaf, foxtail, nutsedge and potatoes Summary: Sodium salicylate and succinic acid enhance effectiveness Oleic acid was v/v and succinic acid and sodium salicylate was wt/v All spray solutions contained 50% acetone and 0.3% Sylgard 309 Two independent evaluations were done

# Succinic acid enhancement of oleic acid/sodium salicylate herbicidal activity

Average rating per pot 1.91 3.63 4.2
Total 45.8 87 101
Spray 10 drip 22.3 34.7 37.1
60 G/a 23.5 52.3 63.8
·
tment 2% oleic acid 2% oleic acid + 1% sodium salicylate 2% oleic acid + 1% sodium salicylate + 1% succinic acid

Total Injury rating\*

\*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants Two independent evaluations for both 60 G/a and spray to drip applications Oleic acid was v/v and succinic acid and sodium salicylate was wt/v All spray solutions contained 50% acetone and 0.3% Sylgard 309 Both 60 gallons/acre and spray to drip applications were made, Test plants for 60 G/a: lambsquarter, foxtail and velvetleaf Test plants for spray to drip: snapbeans, corn and tomatoes

Cotton desiccation: comparison of Scythe with formulations containing caprylic/capric, sodium salicylate and succinic acid

tment 2% canculic + 1% and in maniful des
1% succinic acid 1% succinic acid 1% succinic acid

\* rating based on visual injury rating of 1-5, where 5 = complete desiccation of cotton foliage Caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively; i.e. All treatments (except Scythe) in 30% acetone Henkel's Emery 658, used at v/v, in water Cotton variety = DeltaPine NuCotn 33-b Applications at 60 gallons/acre

# Herbicide activity of caprylic acid/sodium salicylate +/- succinic acid

Total injury rating 97.7	97.9	79.8
stment 1% caprylic + 3% sodium salicylate + 0.5% succinic 3% caprylic + 1% sodium salicylate + 0.5% succinic	1% caprylic + 3% sodium salicylate + 1.5% succinic 3% caprylic + 1% sodium salicylate + 1.5% succinic	1% caprylic + 3% sodium salicylate 3% caprylic + 1% sodium salicylate
7 <u>res</u>	w 4	o 0

\*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants Two independent evaluations for both 60 G/a and spray to drip applications Caprylic acid was v/v and succinic acid and sodium salicylate were wt/v Test plants for 60 G/a: lambsquarter, foxtail and Kentucky bluegrass Both 60 gallons/acre and spray to drip applications were made. Test plants for spray to drip: nutsedge, foxtail and velvetleaf All spray solutions contained 30% acetone and 0.3% Hasten

pray drip		Total injury ratings*		
11.2 7.3 11.2 7.3 13.8 7.6 12.7 7.1 13.9 7 14.1 7.9 14.5 8.2 alicylate 1% succinic 13.5 8.7	tment	*/O	Spray	Total
13.8 7.6 12.7 7.1 13.9 7 14.1 7.9 14.5 8.2 alicylate 1% succinic 15.7 9.2	2% caproic	2 2 2	o drip	2003
12.7 7.1 13.9 7 14.1 7.9 14.5 8.2 alicylate 1% succinic 13.5 8.7	2% caproic + 1% succinic		ر ان م	18.5
13.9 7 14.1 7.9 14.5 8.2 alicylate 1% succinic 15.7 9.2	2% caproic + 2% succinic	12.7	2.7	21.4
13.5.7.7.9 14.1.7.9 14.5.8.2 alicylate 1% succinic 13.5.8.7 alicylate + 1% succinic 16.7.9.2	3% caproic	2	ı	,
alicylate + 1% succinic 16.7 9.2	3% caproic + 1% succinic	. P. I		20.9
13.5 8.7 + 1% succinic 16.7 9.2	3% caproic +2% succinic	14.5	8.2.3	22. 22.7.
	2% caproic + 1% sodium salicylate 2% caproic + 1% sodium salicylate + 1% succinic	13.5 16.7	8.7 9.2	22.2

\*For 60 G/a: 4 pots/treatment, testing lambsquarter, pigweed and velvetleaf

\*For spray to drip. 2 pots/treatment, testing lambsquarter and foxtail

For each pot (2-20 plants/pot), a rating of 1-5 given, where 5 was complete desiccation of all plants All solutions included 1% Emsorb 6900 and 0.3% Hasten

Summary: sodium salicylate and succinic acid enhance effectiveness

	Lotal Injury ratings*	atings*	•
atment	70 67	Sprax	Total
2% caprylic		disp of	Score
2% caprylic + 1.5% diammonium succinate	0 0	8.2	69.2
2% caprylic + 1.5% potassium succinate	6/9 58	× × ×	76.7
2% canrylic + 1 4% andium anticulate		<b>?</b>	2
2% caprylic + 1.5% sodium salicylate + 1.4% diammonium sussings	63.7	7.8	71.5
2% caprylic + 1.5% sodium salicylate + 1.5% rotessium auccinate	92	8.6	78.6
	58.9	7.5	66,4

For each pot (2-20 plants/pot), a rating of 1-5 given, where 5 was complete desiccation of all plants \*For 60G/a: 8 total pots/treatment, testing lambsquarter, pigweed, velvetleaf and foxtail \*For spray to drip: 2 total pots/treatment, testing velvetleaf and foxtail Evaluations made: 2 for plants treated at 60 G/a and 1 evaluation for "spray to drip" All treatments included 1% Emsorb 6900

Efficacy of caprylic with succinic or ammonium succinate, as herbicides in an emulsification system (Emsorb 6900)

Injury rating\*, total score

		;	Spray	Total	Average
2% caprylid 2% caprylid 2% caprylid	/lic /lic + 1.5% ammonium succinate /lic + 3% ammonium succinate	6 <u>0 G/a</u> 73.6 76.1	to drip 49.8 54.5	Rating 123.4 130.6	4.11 4.11
Ě	ylic + 1.5% succinic acid	80.6	52.4	134.1	4.43

Test plants for 60 G/a: black nightshade, redroot pigweed, lambsquarter, foxtail, velvetleaf and snapbeans \*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants Test plants for spray to drip: redroot pigweed, lambsquarter, velvetleaf and foxtail Caprylic acid was at v/v and succinic acid and ammonium succinate were at wt/v Two independent evaluations done for both 60 G/a and spray to drip All spray solutions contained 1% emsorb (Henkel) and 0.3% Hasten

Efficacy of caprylic with succinic or ammonium succinate, as herbicides in an emulsification system (Emsorb 6900)

Injury rating\*, total score for 2 evaluations

Test plants for 60 G/a: black nightshade, redroot pigweed, foxtail, lambsquarter and snapbeans \*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants Caprylic acid was at v/v and succinic acid and ammonium succinate were at wt/v Test plants for spray to drip: redroot pigweed, velvetleaf, nutsedge and foxtail Two independent evaluations done for both 60 G/a and spray to drip All spray solutions contained 1% emsorb (Henkel) and 0.3% Hasten

Efficacy of 1.5% succinic acid with oleic, caprylic or pelargonic acid, <u>as herbicides in an emulsification system (Emsorb 6900)</u>

	Injury rating", t for 2 evaluation	njury rating", total score pr 2 evaluation	core	
<u>tment</u> 3% oleic 3% oleic + 1.5% succinic	60 G/a 24.2 27.3	Spray to drip 9.4	Total Rating 33.6	Average rating Der Dot 1.2
3% caprylic 3% caprylic + 1.5% succinic	88.1	35.4	123.5 53.5	2.1.4.1.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.
3% pelargonic 3% pelargonic + 1.5% succinic	85.3 91.2	37.6 37.4	122.9 128.6	4.61 4.39 4.59

Succinic acid, alone, had a rating of zero. Succinic acid was synergistic with oleic, caprylic and pelargonic acids Test plants for 60 G/a: velvetleaf, black nightshade, redroot pigweed, foxtail and snapbeans \*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants Test plants for spray to drip: black nightshade, velvetleaf, foxtail and snapbeans Two independent evaluations done for both 60 G/a and spray to drip All spray solutions contained 1% Emsorb (Henkel) and 0.3% Hasten Oleic, caprylic and pelargonic at v/v and succinic acid at wt/v

Efficacy of caprylic + sodium salicylate + succinic acid, as an herbicide in an emulsification system (Emsorb 6900)

		Injury ra for 2 eval	Injury rating*, total score for 2 evaluation	core	
- L	2% caprylic + 1.5% succinic	60 G/a 58.5	Spray to drip 62	Total Rating	Average rating <u>Der pot</u>
4	470 captylic + 1.3% succinic + 1% sodium salicylate	65	64.1	129.1	3.31
w 4	3 3% caprylic + 1.5% succinic 1 3% caprylic + 1.5% succinic + 1% sodium salicylate	68.7	68.1	136.8	3.51
<b>ب</b>	4% caprylic + 1.5% succinic	; ;	9	133.1	70.5
		•	?	0./51	3,53

Succinic acid, alone, had a rating of zero. Succinic acid was synergistic with oleic, caprylic and pelargonic acids \*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants Test plants for spray to drip: black nightshade, lambsquarter, foxtail and snapbeans Test plants for 60 G/a: redroot pigweed, velvetleaf, snapbeans, cotton and potatoes Caprylic acid was at v/v and succinic acid and sodium salicylate were at wt/v All spray solutions contained 1% Emsorb (Henkel) and 0.3% Hasten Two independent evaluations done for both 60 G/a and spray to drip

Herbicidal activity: relationships between caprylic acid and succinic acid +/- ammonium sulfate

tings, combined,	e evaluations*	
Total Injury ra	for two separa	

Spray Total Average 60 G/a to drip Rating rating/pot	57 120.9	55.6 117.2	57.4 116.8	56.6 117	64 57.8 121.8	62.1 57.4 119.5
atment 4% caprylic acid	4% caprylic acid + 0.5% succinic acid	4% caprylic acid + 1% succinic acid	4% caprylic acid + 2% succinic acid	4% caprylic acid + 0.5% succinic acid + ammonium sul	4% caprylic acid + 1% succinic acid + ammonium sulfa	4% captylic acid + 2% succinic acid + ammonium sulfate

For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete desiccation of all plants Two independent evaluations (ratings) done for plants treated at both 60 G/a and spray to drip Succinic acid, alone, had a rating of zero. Caprylic acid + succinic acid was synergistic \*For 60 G/a: 7 total pots/treatment, testing redroot pigweed, foxtail and velvetleaf For spray to drip: 6 total pots/treatment, testing foxtail, dry beans and pigweed Caprylic acid and succinic acid, as v/v and wt/v, respectively, in water All treatments included Emsorb 6900 (Henkel) at 1%

Herbicidal activity: comparison of fatty acids, when combined with succinic acid and sodium salicylate

			Total Injury for two sens	Fotal Injury ratings, combined, or two senarate evaluations.	ined,
	pH, spray <u>solution</u>	60 G/n	Spray to drip	Total	Average rating/pot
3% butyric acid + succinic/NaSal	3.8	102.3	52.5	8 751	
id + succinic/NaSal	3.9	105	53.8	0 × × ×	?; <del>*</del>
3% caproic acid + succinic/NaSal	4.4	104.9	51.9	2,50	7 7
3% neptanoic acid + succinic/NaSai	4.5	108.9	54.1	163	0.4
3% relational + Succinic/Naval	4.S	112.4	55.5	167.9	6.7
3% offic acid + succinic/nasal	4. V.	6.111	56.6	168.5	4.68
3% cantylic/capric + cuccinic/Necet	٠. ن	105	53.2	158.2	4.39
	0.4	114.3	57.3	171.6	477

For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete desiccation of all plants (wo independent evaluations (ratings) done for plants treated at both 60 G/a and spray to drip \*For 60 G/a: 12 total pots/treatment, testing redroot pigweed, wheat, foxtail and velvetleaf For spray to drip: 6 total pots/treatment, testing redroot pigweed, foxtail and velvetleaf All treatments included 0.3% Hasten

Caprylic/capric: caprylic, capric, caproic and lauric at 58, 40, 1 and 1% respectively (per Henkel Corporation) No apparent correlation between pH of spray solutions (including Hasten) and herbicidal activity. Fatty acids at v/v and succinic acid (1%) and sodium salicylate (1%) at wt/v, in water

	%%%%
Treatment	and and
	0.5% succinic 1% succinic 2% succinic
Average percent of foliage desicated	22 00 00 70
Average Rating	। य य य

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\* Average rating based on 1-5, where 5 = complete desiccation of foliage
Test plant: DeltaPine NuCotn 33-b, open boll
c/c = Caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively; i.e.,
Henkel's Emery 658, used at v/v, in water
Henkel's Emery 658, used at v/v, in water
All treatments contained 1% Emsorb 6900
Treatment of plants with succinic acid, alone, had a rating of zero
caprylic/capric and succinic at these concentrations were synergistic

# Synergistic relationships between 5% caprylic/capric (c/c) and succinic acid

dients	/3 %S	2% c/	5% c/	5% c/
t Ingre		c and	and	and
Treatment Ingredients		0.5% succinic and	1% succinic	2% succinic
Average rating: degree of plant damage (1-5, where 5 = complete desiccation)	4.61	4.83	4.82	4.71
Average rating: c	4.14	4.33	54.4	4.4

Test plants: cotton (DeltaPine NuCotn 33b), potatoes (Snowden), pigweed, sudan grass, wheat, foxtail, dry beans and velvetleaf c/c = Caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively; i.e., Henkel's Emery 658, used at v/v, in water All treatments contained 1% Emsorb 6900

Treatment of plants with succinic acid, alone, had a rating of zero Caprylic/capric (c/c) and succinic acid were synergistic

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Synergistic relationship between caprylic/capric (c/c) and succinic acid, as harvest aids for potatoes and cotton

# Treatment Ingredients

Average rating: degree of plant damage (1-5, where 5 = complete desiccation)
Average, 2 evaluations

	0.5% succinic and	1% succinic and	2% succinic and
Potatoes 4.1			
Cotton 3.75	4.35	4.65	4.65

2/2 %8 2/2 %8 8% c/c

8% c/c

Cotton (DeltaPine NuCotn 33b) and potatoes (Snowden) were at full maturity Application volume/acre was 40 G/a C/C = Caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively; i.e.,

Treatment of plants with succinic acid, alone, had a rating of zero Caprylic/capric (C/C) and succinic acid is synergistic

Henkel's Emery 658, used at v/v, in water

# Total injury ratings\*

Total 153.4 155.8 0
Spray 10 drip 66.2 66.3 0
60 <u>G/a</u> 45.6 46.7 0
40 G/a 41.6 42.8 0
eatment 4% pelargonic acid 4% pelargonic acid + 0.5% succinic acid 0.5% succinic acid

\*For 40 G/a: 9 total pots/treatment, testing crab grass, pigweed, chick weed and foxtail \*for 60 G/a: 10 total pots/treatment, testing pigweed, Kentucky bluegrass, foxtail, crab grass and

barnyard grass

\*For spray to drip: 7 total pots/treatment, testing Kentucky bluegrass, pigweed, barnyard grass, foxtail and velvetleaf

For each pot (2-20 plants/pot), a rating of 1-5 given, where 5 was complete desiccation of all plants All treatments included 1.125% Emsorb 6900 (v/v)

# Synergistic relationships with caprylic/capric acids (c/c)

	•	% c/c % c/c % % c/c	3% c/c	3% c/c 3% c/c
Treatment Ingredients	Compound (1%)	urea sorbic acid		
Average	rating Der Dot 4.52	4.54	4.5 4.58	4.53 4.52 4.61
verage relative injury rating*	Spray to drip 4.57	4 4 4 6.33	4.5. 8.8.	4.52 4.61
verage relati	60 G/acre 4.5	4.49 4.56 46	4.62	4.56 6.6

\*For 60 G/a: 10 total pots/treatment, testing lambsquarter, pigweed, foxtail and barnyard grass \*For spray to drip: 5 total pots/treatment, testing pigweed, sudan grass, foxtail, barnyard grass

For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete injury/desiccation of all plants c/c = Caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively; i.e., Henkel's Emery 658, used at v/v, in water

Herbicidal activity on cotton foliage: synergistic relationships between succinic acid and caprylic/capric acid (c/c) combinations

ratings, combined,	tions
S	置
ings,	eva.
Ĕ	뜀
In Jury	Sepa
l otal in	Š.
2	릐

Treatment		%) U9	Average refine/est
-	4% c/c	•	3 08
7	4% c/c + 0.5% succinic acid		2,50
<b>ب</b>	5% c/c	٠	. c
4	5% c/c + 0.5% succinic acid		
S	6% c/c	25.3	4.20
			77:

Since succinic acid tested alone had a rating of zero, caprylic/capric + succinic acid was synergistic For each pot, a rating of 1-5 was given, where 5 was complete desiccation of all foliage Caprylic/capric (caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively), \*For 60 G/a: 3 total pots/treatment, testing cotton (DeltaPine NuCotn 33b) All treatments included Emsorb 6900 (Henkel) at 1% Two independent evaluations (ratings) completed Henkel's Emery 658, used at v/v, in water

Herbicidal activity: 5% c/c + 0.5% succinic acid > 6% c/c

Herbicidal activities: synergistic relationships between succinic acid and caprylic/capric acid (c/c) combinations

	Average rating <u>Der pol</u> 4.12 4.33 4.41 4.53
combined	Total Rating 164.8 173.2 176.2 181
ry ratings, o	Spray 10 drip 41.5 45.1 46.3 46.3
Total inju	. 60 G/a 123.3 128.1 129.9 134.5
. •	
	c c + 0.5% succinic acid c + 0.5% succinic acid
٠	tment 4% c/c 4% c/c 5% c/c 5% c/c 6% c/c

Treatment

\*For 60 G/a: 10 total pots/treatment, testing nightshade, pigweed, foxtail barnyard grass, sudan grass and cotton (DeltaPine NuCotn 33b) Caprylic/capric (caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively), Henkel's Emery 658, used at v/v, in water \*For spray to drip: 5 total pots/treatment, testing Kentucky bluegrass, nutsedge, barnyard grass, sudan grass and foxtail For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete desiccation of all plants Since succinic acid, alone had a rating of zero, caprylic/capric + succinic acid was synergistic Iwo independent evaluations (ratings) done for plants treated at both 60 G/a and spray to drip All treatments included Emsorb 6900 (Henkel) at 1%

General screening of candidate compounds: to examine for synergistic relationships with caprylic/capric acids (c/c)

Average relative injury rating\*

#### Treatment Ingredients

3/3	الم 1/2 %	3% c/c	3% c/c	3% c/c	3% c/c
		+	+	+	+
Compound	Cantinglar amounts)	succinic acid (1%)	ammonium succinate (1.26%)	ammonium sulfate (1.12%)	ammonium tartrate (1.42%)
Average rating	4.35	4.44	4.4	† †	/4.4
Spray to drin	4.44	4.54	10.4 A A	2.50	۷C:۲
60 G/acre	4.43	4.47	4.42	4.5	
40 G/acre	4.21	4.35	4.36	4.35	

\*For 40 G/a: 10 total pots/treatment, testing chickweed, lambsquarter, Kentucky bluegrass, redtop and rye

\*For 60 G/a: 10 total pots/treatment, testing giant and green foxtail, pigweed and crabgrass \*For spray to drip: 7 total pots/treatment, testing Kentucky bluegrass, nutsedge, pigweed, Johnson grass, foxtail and sudan grass For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete injury/desiccation of all plants c/c = Caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively; i.e., Henkel's Emery 658, used at v/v, in water

# Herbicidal activity: storage stability of fatty acid/succinic acid-based formulations

Formulations stored one week (average day and night time temperatures were 90 and 75 degrees, Fahrenheit, in the greenhouse) and re-tested, via spray to drip applications on same test plant varieties

4% caprylic, 4% caprylic/capric and 4% pelargonic (+/- 0.5% succinic acid) were tested or a total of 6 formulations, each containing 1.125% Emsorb 6900 (Henkel)

Average scores, for all 6 formulations (rating per pot, 2-20 plants/pot)

After storage	4.8	4.68
Before storage	4.73	4.68
	Barnyard grass	Foxtail

Note: ratings for <u>individual</u> fatty acid treatments (+/- succinic acid), before and after storage, were similar A rating of 1-5 was given, where 5 was complete desiccation of all plants Fatty acids were v/v and succinic acid was wt/v, in water

Herbicidal combinations of caprylic/capric (c/c) or pelargonic acid, with equimolar amounts of succinic acid and ammonium succinate, on weed varieties

I	60 G/a         10 drip         Total         rating/pot           60.2         36.1         181.8         4.33           62.5         36.7         187.3         4.46           60.8         37.4         187         4.45           60.8         37.3         185.8         4.42           62.2         38         187.1         4.45           61.2         36.9         185.7         4.45
Total Injury rati	40 G/a 85.5 88.1 88.8 87.7 865.9 nate 87.6
	atment 3% c/c 3% c/c 3% c/c+ 1% succinic acid 3% c/c+ 1.26% ammonium succinate 3% pelargonic acid 3% pelargonic acid 3% pelargonic acid + 1% succinic acid 3% pelargonic acid + 1.26% ammonium succi

For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete desiccation of all plants For spray to drip: 8 total pots/treatment, testing barnyard grass, foxtail, sudan grass and nutsedge 'For 40 G/a: 10 total pots/treatment, testing crab grass, chickweed and common lambsquarter Caprylic/capric (caprylic, capric, caproic and lauric at 58, 40, 1 and 1% respectively), i.e., Two independent evaluations for both 40 and 60 G/a and one evaluation for spray to drip \*For 60 G/a: 7 total pots/treatment, testing redtop, pigweed, foxtail All treatments included Emsorb 6900 (Henkel) at 1%

Amounts of succinic acid and ammonium succinate used were equimolar amounts

Henkel's Emery 658, used at v/v, in water

Since succinic acid (or ammonium succinate) tested alone had a rating of zero, pelargonic acid (or c/c) + succinic acid or ammonium succinate) were synergistic. The exception was: 3% pelargonic acid + 1.26% ammonium succinate

Enhancement of Round Up Ultra (+/- ammonium sulfate or Ams) herbicidal activity, RoundUp Ultra at 1 pint/acre (No Sylgard or any other surfactant used) using succinic acid amendments

Day #14 17.5 21.6 25.7 27.3 20.5 23.6
15.9 15.9 18.4 24.3 24.2 16 18.6
tment: relative injury rat Day #9 17.1 17.6 20.3 18.6 14.2 16.1
Days after trea Day #6 10.5 18.3 21 19.4 16.8
RU RU + ams RU + ams + 0.5% succinic acid RU + ams + 1.5% succinic acid RU + 0.5% succinic acid RU + 1.5% succinic acid

Average rating per pot

2.37 2.85

1.91

\*8 total pots/treatment, testing Kentucky bluegrass, barnyard grass, crab grass, pigweed, redtop, nutsedge, wheat and foxtail. For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete injury/desiccation of all plants Succinic acid tested alone had a rating of zero. RoundUp Ultra, alone or RoundUp Ultra + ammonia RoundUp Ultra was at 1 pint/acre and ammonium sulfate, when used, was at 2% Spray application at 60 G/acre

sulfate were synergistic with succinic acid

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Enhancement of Round Up Ultra (+/- ammonium sulfate or Ams) herbicidal activity, using succinic acid amendments RoundUp Ultra at 1 pint/acre

Average rating Der Dot 3.35 3.54 4.04 4.04 3.81	3.58
atings 20.8 29.8 32.5 37.4 35.4 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5	27.2
Dav#11 31.5 34.7 35.5 37.8 35.1	2
treatment: re 20x #2 30.2 32.9 32.7 33.9 31.2	
Days after t Day #6 29 30.8 30.2 32.8 32.8	
reatment RU RU+ams RU+ams + 0.5% succinic acid RU+ams + 1.5% succinic acid RU + 0.5% succinic acid RU + 1.5% succinic acid	

Succinic acid tested alone had a rating of zero. RoundUp Ultra, alone or RoundUp Ultra + ammonium For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete injury/desiccation of all plants \*9 total pots/treatment, testing barnyard grass, green foxtail, sudan grass and pigweed. RoundUp Ultra was at 1 pint/acre and ammonium sulfate, when used, was at 2% Sylgard 309 (0.3%) added immediately before spray application at 60 gallons/acre sulfate were synergistic with succinic acid.

Enhancement of Round Up Ultra (+/- ammonium sulfate or Ams) herbicidal activity, RoundUp Ultra (RU) at 1 quart per acre using succinic acid amendments

Average rating Der pot 3.8 4.22 4.32 4.43 3.98 4.06
Day 17 31.4 36.6 36.7 38.4 33.1
V ratings* Day #13 29.5 34.5 35.3 35.3 31.6
Dav#10 28.6 30.7 32.4 32.5 30.3
L treatment:  Day #8 29.9 33.6 34.5 35.6 30.9
Days afte Day #5 32.7 33.3 34 35.3 33.8 33.7
Treatment  1 RU 2 RU+ams 3 RU+ams + 0.5% succinic acid 4 RU+ams + 1.5% succinic acid 5 RU + 0.5% succinic acid 6 RU + 1.5% succinic acid

Succinic acid tested alone had a rating of zero. RoundUp Ultra, alone or RoundUp Ultra + ammonium For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete injury/desiccation of all plants Sylgard 309 (0.3%) added immediately before spray application at 60 gallons/acre RoundUp Ultra was at 1 quart/acre and ammonium sulfate, when used, was at 2%, wt/v \*8 total pots/treatment, testing sudan grass, green foxtail, barnyard grass and pigweed sulfate were synergistic with succinic acid

Enhancement of herbicidal activity of RoundUp Ultra/ammonium sulfate testing selected amendments

	pH, spray	Days after	treatment:	iniury ratin	* \$2		4001478
RU/ams	solution 4.51	day #4	day #7	day 11	day #13	average	per test
RU/ams+succinic acid	1.77	500	44.	2 5		44.3	4,03
RU+ams+ammonium succinate	3.71	36.2	10.7	7.00		46.9	4.26
RU+ams ammonium tartrate	4.78	35.2 15.7	40.7	5.10 5.00 5.00 5.00 5.00 5.00 5.00 5.00		46.5	4.23
RU/ams+tartaric acid	1.27	33.0	40	4. د. د		45.3	4.12
RU/ams+citric acid	1.38	346	46.9	20.7		46.2	4.2
RU/ams+L-malic acid	1.59	5.45 A A	10.7	20.7		45.7	4.15
RU/ams+acetic acid	2.51	22.5	7 .	1.10		46.3	4.21
			-:/#	20.8		45.7	>

\*11 total pots/treatment, testing velvetleaf, crab grass, sudan grass, redtop, green foxtail and barnyard grass.

Equimolar amounts of amendments used: 1.5% succinic acid, 1.89% ammonium succinate, 2.17% ammonium tartrate, 1.91% tartaric For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete desiccation acid, 2.45% citric acid, 1.71% L-malic acid, 0.77% acetic acid

RoundUp Ultra (1.5 pints/acre) and 2% ammonium sulfate (ams) used in all treatments Sylgard (0.3%) added immediately before spray application at 60 gallons/acre

Amendments used independently had a rating of zero. All amendments had a synergistic relationship with RU/ams; i.e., No apparent correlation between pH of spray solutions (including Sylgard) and herbicidal activity was found each amendment enhanced RU/ams herbicidal activity over ratings for RU/ams (containing no amendments)

Enhancement of herbicidal activity of caprylic/capric acids (c/c), using selected compounds at equimolar amounts

Average	
Days after treatment: relative injury ratings*	Day #4 Day #5 27.6 30.3 33.6 35.1 32.5 34.2 33.6 34.2 0 0 0 0 0 0 0 0 0
Days a relativ	Day #2 30 35.8 35.1 35.5 0 0 0
	3% c/c 3% c/c + succinic acid (1%) 3% c/c + di-ammonium succinate (1.26%) 3% c/c + ammonium sulfate (1.12%) 3% c/c + ammonium tartrate (1.42%) succinic acid (1%) di-ammonium succinate (1.26%) ammonium sulfate (1.12%) ammonium tartrate (1.42%)

3% c/c Treatment

For each pot (2-20 plants/pot), a rating of 1 to 5 given, where 5 was complete injury/desiccation of all plants \*8 total pots/treatment, testing chickweed, redtop, velvetleaf, crabgrass and green foxtail c/c = Caprylic, capric, caproic and lauric at 58, 40, 1 and 1% respectively; i.e., Synergistic relationships exist between 3% c/c and each amendment tested All treatments included 0.86% Emsorb 6900 and 0.43% mineral oil Henkel's Emery 658, used at v/v, in water Application volume was 40 G/acre

Desiccation of cotton foliage: Interaction of RoundUp Ultra and caprylic acid/capric acid (+/- succinic acid)

Total Rating 26 26 95.9 103.2 30.2 105.4
2       5       1       12       12         0       6       6       7       7         8       16       15       15       16       18         8       17       17       17       16       18         0       7.2       6.5       7.7       8.8         8       17       18       17       18       17         8       17       18       18       18       17
6 AMS 4% C/C 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Crestment RU + 2% AMS RU + 2% AMS RU + 2% AMS RU + 2% AMS 2% AMS 2% AMS

\*Visual rating of 1 to 5, where 5= complete desiccation of all cotton plants (4 plants per treatment group, each plant receiving a rating of 1-5)

Cotton variety = DeltaPine NuCotn 33b, at open boll, when treated

RoundUp Ultra at 1 quart/acre delivered at 60 G/a

Each treatment contained 1.14% Emsorb 6900 and 0.57% mineral oil

Caprylic/capric (caprylic, capric, caproic and lauric at 58, 40, 1 and 1% respectively), i.e.,

Henkels, Emery 658, used at v/v, in water

AMS = ammonium sulfate

Succinic acid had a rating of zero.

Combination of succinic acid with other ingredients was synergistic.

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## Synergistic relationship between succinic acid and caprylic/capric acids C/C, relating to herbicidal activity

## Inlury ratings based on 2 independent evaluations\*

					Average
Ceatr 1 2 2 2 2 3 2 4 4 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	1ent 4% caprylic/capric 4% caprylic/capric + 1% succinic 4% caprylic/capric + 0.5% succinic 4% caprylic/capric + 0.5% succinic + 0.5% sodium salicylate 0.5% succinic acid	40 G/a 87.3 88.6 89.9 90.3	60 G/B 80.7 82.1 82.7 82.6	Total 168 170.7 172.6 172.9	rating <u>Per pol</u> 4.42 4.49 4.54 4.54
w ~ w	0.5% sodium salicylate 5% caprylic/capric 5% caprylic/capric + 0.5% succinic acid	92 1.6	0.5 82.8 83.9	1.5 174.8 175.5	0.04 4.6 4.62

\*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants
Two independent evaluations were made for both 40 and 60 gallons/acre applications
For 40 G/acre: Canadian thistle, velvet leaf, Johnson grass and giant foxtail
For 60 G/acre: velvetleaf, Johnson grass and giant foxtail were tested
C/C = Caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively; i.e.,
Henkel's Emery 658, used at v/v, in water
Succinic acid and sodium salicylate were added at wt/volume
All treatments included Henkel's Emery 6900 and mineral oil; i.e., for each 1% of caprylic/capric,
0.286 and 0.143% of 6900 and mineral oil were included in each treatment

Herbicidal activity: comparison of caprylic, pelargonic and an equimolar mixture of caprylic and pelargonic acids

### Injury ratings based on 2 independent evaluations\*

rating rating Der DOL 4,16 4,41 4,41	4.4 4.51 4.51
50.G/acre 51.6 53.6 53.6	54.5 53.9 54.2
40 G/acre 40.8 43 43	44.1 45.1 44.6
reatments (equimolar comparison) 3% caprylic 3.375% pelargonic 1.5% caprylic + 1.69% pelargonic	4% caprylic 4.5% pelargonic 2% caprylic + 2.25% pelargonic

All treatments included Henkel's Emsorb 6900 and mineral oil: for each 1% of caprylic or pelargonic acid, For 60 G/acre: chickweed, redroot pigweed, lambsquarter, green foxtail, crabgrass and wheat were tested \*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants For 40 Glacre: chickweed, redroot pigweed, lambsquarter and green foxtail were tested 0.286 and 0.143% of 6900 and mineral oil were included in each treatment. Caprylic and pelargonic acids were used at volume/volume

## Injury ratings based on 2 independent evaluations\*

				Average	
to a	40.00	1000	Spray	rating	
2.5% Southe active ingredients		<b>で</b>	io drip	per pot	
	/8./	103	23.6	4.36	
2.3% pelargonic	79.2	102.2	\$3.8	72.0	
2.5% pelargonic + 0.5% succinic	817	1041			
7 40% malaroonic 4 70% ensoinis		1.00	2,00	84.4	
	80.2	105.5	55.1	4.46	
2.3% pelargonic + 2% diammonium succinate	6.08	105.4	54.4	4 46	
2.22% caprylic/capric (C/C)	80.3	103 4	7		
	1	1.00	<u>.</u>	4.50	

Treatment

\*For each pot, a rating (1 to 5) was given, where 5 was complete desiccation of all plants

40 G/a: lambsquarter, velvetleaf and green foxtail were tested

60 G/a: pigweed, chickweed, crabgrass, green foxtail, velvetleaf, lambsquarter and wheat were tested

Spray to drip: nutsedge, velvetleaf, green foxtail, giant foxtail and barnyard grass were tested

C/C = Caprylic, capric, caproic and lauric at 58, 40, 1 and 1%, respectively, i.e.,

Henkel's Emery 658, used at v/v, in water

The active ingredients in Scythe, (pelargonic acid) and caprylic/capric (Henkel's Emery 658) were compared on equimolar basis

Synergistic Relationship between Succinic or Citric acid and Caprylic Acid, Testing Dry Beans Treatment effects 3 days after single, foliar application

	Green Foliage	age.	Yellow Foliage	liage
<u>Trestment</u> Na Salicylate (2%) Na Salicylate (0.5%)	Overall Effect 5	Foliage Affected (%) 90 5-10	Overall Effect 5	Foliage Affected (%) >90
Na Salicylate (0.5%) + Citric Acid (0.5%) Na Salicylate (0.5%) + Succinic Acid (0.5%)	1.5	5-10	<b></b>	8 8 4
Citric Acid (0.5%) Succinic Acid (0.5%) Caprylic Acid (0.5%)	2.5	0 0 10-15	007	. 000
Caprylic Acid (0.5%) + Citric Acid (0.5%) Caprylic Acid (0.5%) + Succinic Acid (0.5%)	3.5	30 20 30	w 4	06 ∧
Overall effect: higher scores = greater effect (where 5 equals profound desiccation) Dry bean variety = Vista Citric acid and succinic acid showed synergistic effect	: :			

Greater Effect by Succinic Acid over Calcium Succinate, when used with Sodium Salicylate, Testing Several Plant Varieties\*

effect,	9 evaluations	(average)	1.44
		. (%1) Pi	ccinate (1%)
		Sodium Salicylate (1%) + Succinic Acid (1%)	Sodium Salicylate (1%) + Calcium Succinate (1%)

Overall effect: higher score = greater effect (where 5 equals profound desiccation)
\*Test plants: weed varieties, shrub foliage, covergrass, turf and soybeans

overall

•

Confirmation of Example 45, Testing Turf and Shrub Foliage Treatment effects 1, 2, 4 and 7 days after a single, foliar application

Overall effect,	17 evaluations	(average)	1.35	2.59	2.18	0.24
	-	Codium Caliculate (197)	Sociality and (1%)	Sodium Salicylate (1%) + Succinic Acid (2%)	Sodium Salicylate (1%) + Calcium Succinate (2%)	Succinic Acid (%%)

Overall effect: higher score = greater effect (where 5 equals profound desiccation)
Succinic acid and calcium succinate showed synergistic effect

Effects of desiccants and desiccant combinations with other compounds on young potato plants

All evaluations (fotal score) 17.5 29.5 23 21.5 15 30 34.5	34.5
<u>ሟ</u> ա 4 ພ ພ ຄ ຄ ຄ ຄ	5.5
12 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	5 . 5.5
12 2 2 E 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	8
A14 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	8
* (= Ble 2; E Ble 2; E Ble 2; E	<b>بر</b>
freated plant  ter applicatio  2  5  3  4  6  6	S.
Injury ratings of treated plants  (hours or days after application)  1.5 hr 2 3 3 2 3 2 3 4 3.5 5 4.5	3.5
Treatment    Ingredients   1% caprylic   1% caprylic   1% tartaric   1% caprylic   1% tartaric   1% caprylic   1% tartaric   1% caprylic   1% tartaric   1% caprylic   1% dimethyl succinic acid   1% caprylic   1% succinic   1% caprylic   1%	7 470 Caprylic + 1% tartaric

Summary: a) addition of succinic or tartaric acid to 1% caprylic acid>>1% caprylic acid, (b) combination of Higher evaluation scores represent greater degree of vine and foliage desiccation. A "6" = complete desiccation. 0.2% included in each solution. All plants grown in green house (day time temp= 80-100 degrees, Fahrenheit) All solutions in 50% acetone, with solution (20 mis) sprayed 2 feet from plant canopy. Helena Kinetic at Caprylic acid and dimethyl succinic acid added v/v; all other compounds added at wt/v. NaSal + tartaric (or succinic acid) to caprylic acid were the best treatments

Synergistic Relationships Between: Succinic Acid + Caprylic Acid Succinic Acid + Sodium Salicylate Treatment effects 3 days after a single, foliar application, testing soybeans

Foliage Affected (%) 25-30 30-35 15-20 15-20 40-50	
Overall 2.5 3 3 0 1.5 3.5 3.5	
Treatment Caprylic Acid (1%) Caprylic Acid (1%) + Succinic Acid (1%) Succinic Acid (1%) Sodium Salicylate (1%) Sodium Salicylate (1%) + Succinic Acid (1%)	

Overall effect: higher scores - greater effect (where 5 equals profound desiccation Soybean variety - Stine 2250

lent evaluations ys after applica	beans potatoes beans potatoes beans notatoes beans not	4 4 3 3 3 3 4 4 3 3 4 4 3 3 4 4 3 3 4 4 3 4 3 4 4 3 4 4 4 3 4	4 4 5.5 3 3 3 2 4 4 3.5 3.5 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	3 4.5 2 2.5 2.5 4.5 4.5 2 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5	4 3 5.5 5 3.5 4 3 6 3 2.5 2 2		Solutions anniled at 40 collections	greenhouse (day temperature was 80-100 degrees, fahrenheit). Higher rating scores represent	All other compounds added we'v.	SUMMARY: a) all combinations with Scythe (except 0.5% NaSal) improved performance, best combination was 4%, South and Companies, b	concentration of tartaric acid with 4% Scythe had little effect		
	Treatment Ingredients 2% NaSalicylate 4% Scythe	4% Scythe + 2% NaSal 4% Scythe + 0.25% tartaric	4% Scythe + 1% tartaile 4% Scythe + 1% tartaile 4% Scythe + 1% NaSai	4% Scythe + 0.5% NaSal 4% Scythe + 1% captylic 4% Scythe + 0.5% tartaric + 0.4% NaSal	4% Scythe + 1% citric acid	all evaluations	4.5 3 7.5		13.5 10.5 24		12 10 22 10 8 18	12 15 27 16 19 35	145 10 24.5
	Treatment# Tr 1 2% 2 4%	w 4 4 4	. 4 4	8 9 10 10	11 4%	ส°		71 m	4 v	. 101	~ ∞	o 2	_

t Sites	[ES]
enden	:023
Inde	Verse
J.	<b>9</b>
•	;

	Overall	(average of 2 sites)
Captylic Acid (0.2%) Captylic Acid (0.5%) Captylic Acid (1.0%)	Effect 0.5 2.25	
Caprylle Acid (0.2%) + Succinie Acid (1.0%) Caprylle Acid (0.5%) + Succinic Acid (1.0%) Caprylle Acid (1.0%) + Succinic Acid (1.0%)	1.5	
Succinic Acid (1.0%) Caprylic Acid (0.5%) + L - Lactic Acid (1.0%) L-Lactic Acid (1.0%)	2.75	
Overall effect: higher scores = greater effect (where 5 equals profound desiccation) Soybean variety = Stine 2250 Succinic acid and lactic acid had synergistic effect	<b>.</b>	

Synergy Comparisons of Various Organic Acids with Caprylic Acid, Testing Soybeans Treatment effects 3 days after a single, foliar application

Two Independent Sites	(average of 2 sites) Overall Foliage	Effect Affected (%)	1.5 3.5.6			2.25	5.17				» o	
		Treatments Caprylic Acid (0.5%)	Caprylic Acid (0.5%) + L-Tartaric Acid (0.5%)	Caprylic Acid (0.5%) + L-Malic Acid (0.5%)	Captylic Acid (0.5%) + Succinic Acid (0.5%) Captylic Acid (0.5%) + L-Lactic Acid (0.5%)	Caprylle Acid (0.5%) + CitricAcid (0.5%)	L-Tartaric Acid (0.5%)	L-Malic Acid (0.5%)	Succinic Acid (0.5%)	L-Lactic Acid (0.5%)	CliricAcid (0.5%)	•

Overall effect: higher scores - greater effect (where 5 equals profound desiccation) Soybean variety = Stine 2250

Tartaric, malic, succinic, lactic and citric acid showed synergistic effects

Synergistic Relationships Between Succinic Acid and Caprylic Acid (or Sodium Salicylate), Testing Turf
Treatment effects 2 days after a single, foliar application

Treatments Caprylic Acid (1.0%) Caprylic Acid (1.0%) + Succinic Acid (0.5%)	Overall Effect 2 3
Succinic Acid (0.5) Sodium Salicylate (1.0%) Sodium Salicylate (1.0%) + Succinic Acid (0.5%)	0 2. 4

Overall effect: higher scores = greater effect (where 5 equals profound desiceation)

Effects of Various Compounds on Caprylic Acid Testing Turf and Covergrass
Treatment effects 1, 3, 6, 7 and 11 days after a single, foliar application at two, independent sites

Caprylic Acid (1.0%) + Adipic Acid (0.5%) 2.45
artaric Acid (0.5%)
Caprylic Acid (1.0%) + Unipine (0.5%)
Caprylic Acid (1.0%) + Sodium Salicylate(0.5%)

Overall effect: higher scores = greater effect (where 5 equals profound desiccation)

Adipic acid, tartaric acid, unipine and sodium salicylate showed synergistic effects

Treatment effects 3, 4, 6 and 7 days after a single, foliar application Effects of Various Compounds on Caprylic Acid Testing Turf and Shrub Foliage

Overall Effect 29 Evaluations (average) 1.05 2.19 1.4	2.19	2.05	2.16
Treatments Caprylic Acid (1.0%) Caprylic Acid (1.0%) + Adipic Acid (0.5%) Caprylic Acid (1.0) + L-Malic Acid (0.5%)	Caprylic Acid (1.0%) + L-Tartaric Acid (0.5%)	Caprylic Acid (1.0%) + Sodium Salicylate(0.5%)	Caprylic Acid (1.0%) + L-Lactic Acid (0.5%)
	Caprylic Acid (1.0%) + Unipine (0.5%)	Caprylic Acid (1.0%) + Succinic Acid (0.5%)	Caprylic Acid (1.0%) + Citric Acid (0.5%)

Overall effect: higher scores = greater effect (where 5 equals profound desiccation)
Adipic acid, tartaric acid, unipine, sodium salicylate, succinic acid, lactic acid and citric acid showed synergistic effects

## Measurement of pH Values for Test Desiccants

Caprylic Acid (0.5%) Caprylic Acid (0.5%) + L-Tartaric Acid (0.5%) Caprylic Acid (0.5%) + L-Malic Acid (0.5%) Caprylic Acid (0.5%) + L-Malic Acid (0.5%) Caprylic Acid (0.5%) + L-Lactic Acid (0.5%) Caprylic Acid (0.5%) + Citric Acid (0.5%) L-Tartaric Acid (0.5%) L-Malic Acid (0.5%) Cuccinic Acid (0.5%) Citric Acid (0.5%)	Caprylic Acid (0.5%) Caprylic Acid (0.5%) + Succinic Acid (0.5%) Succinic Acid (1.0%) Sodium Salicylate (1.0%) Sodium Salicylate (1.0%)	Caprylic Acid (1.0%) Caprylic Acid (1.0%) + Adipic Acid (0.5%) Caprylic Acid (1.0%) + L-Malic Acid (0.5%) Caprylic Acid (1.0%) + L-Tartaric Acid (0.5%) Caprylic Acid (1.0%) + Unipine 90 (0.5%) Caprylic Acid (1.0%) + Sodium Salicylate (0.5%)
Cap Cap Cap L-Ta Succ Citri	Capr Capr Succ Sodit Sodit	Capr. Capr. Capr. Capr.

3.55 1.77 1.85 5.63

3.30 1.07 1.07 1.69 1.51 1.52 1.69 1.94 1.93

## Measurement of pH Values for Test Desiccants

	玉:
Sodium Salicylate (0.5%) Sodium Salicylate (0.5%) + Succinic Acid (1.0%) Sodium Salicylate (0.5%) + Succinic Acid (1.0%) + Caprylic Acid (0.5%) Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) Succinic Acid (1.0%) + Caprylic Acid (0.5%)	34.2.2.4.2.
Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) + L-Tartaric Acid (1.0%) Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) + L-Lactic Acid (1.0%) Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) + Succinic Acid (1.0%)	2. 2. E. 4. 8. E.
Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) + Succinic Acid (1.0%) Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) + L-Lactic Acid (1.0%) Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) + L-Tartaric Acid (1.0%) Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) + Unipine 90 Acid (1.0%) Sodium Salicylate (0.5%) + Caprylic Acid (0.5%) + Adipic Acid (1.0%)	2.2.2 2.3.2 2.1.5 2.1.5
Caprylic Acid (1.0%) + Gluconic Acid (0.5%)	2.4
Caprylic Acid (1.0%) + Succinic Acid (0.5%) Caprylic Acid (1.0%) + Beta-Alanine (0.5%)	2.2
Caprylic Acid (1.0%)	r ex
Captylic Acid (1.0%) + L-Tartic Acid (0.5%) Captylic Acid (1.0%) + L-Lactic Acid (0.5%)	7.1
L-Tartaric Acid (0.5%)	7.1
Deta-Alanine (0.3%)	9.9

Field trial comparisons of caprylic/capric and pelargonic acids on mixed weed varieties

Average injury rating per plot* 3.95	4.175
<u>Treatment</u> 1 3% caprylic/capric 2 3% caprylic/capric + 0.75% succinic acid	3% pelargonic 3% pelargonic + 0.75% succinic acid
Trea 1 2	w 4

\* A rating of 1-5 given for each of 2 plots per treatment group where 5 was complete desiccation of all plants

Plot size: 6 X 9.3 feet

Weed varieties: grasses (dominant), dandelion, pigweed, plantain and Canadian thistle

Summary: addition of succinic acid was beneficial

Field trial comparisons of caprylic/capric and pelargonic acids on mixed weed varieties

Average injury rating per plot*	2.58	6 succinic acid 2.8	4.03	
Canadian thistle: <u>Treatment</u>	1 3% caprylic/capric	2 3% caprylic/capric + 0.75% succinic acid	3 3% pelargonic	4 3% pelargonic + 0.75% succinic acid

#### Redwood pigweed: Treatment

2 6% capryllocapric 4.5.	, 	4% caprylic/capric	2
		6% canylivana	- 1

\* A rating of 1-5 given for each of 2 plots per treatment group where 5 was complete desiccation of all plants
Plot size: 6 X 9.3 feet
Summary: 1) although pelargonic acid was more effective for C. Thistle, caprylic/capric performed best on redroot pigweed, 2) addition of succinic acid was effective

Succinic Acids Potentiation of Sodium Salicylate, Testing Cotton Treatment effect 2 days after a single, foliar application

<u>Treatment</u> Succinic Acid (1.0%)	Foliage Affected (%) No effect	
Succinic Acid (1.0%) + Sodium Salicylate (1.0%)	>70	•
Sodium Salicylate (1.0%)	0°	

Some foliage (all treatments except succinic acid, alone) beginning to drop

apparent from the preceding description, are efficiently attained and, since certain changes may be made in carrying out the above methods and in the compositions set forth, without departing from the spirit and scope of the invention, it is intended that all matter contained in the above description shall be interpreted as illustrative and not in a limiting sense.

It is also understood that the following claims are intended to cover all of the generic and specific features of the invention herein described and all statements of the scope of the invention which, as a matter of language might be said to fall therebetween.

Particularly, it is to be understood that in said claims, ingredients or components recited in the singular are intended to include compatible mixtures of said ingredients wherever the sense permits.